

# Certificate Thermal Cutting

## SLVHa-EN1090-3.0015-2014.04

Based on the subsequently mentioned specifications  
the independent third party

**GSI mbH, Office SLV Hannover**

has evaluated the requirements of the production referred to machining processes  
and the belonging implementation of the fabrication production control (FPC)

<b>Company</b>	<b>Staalservice A/S</b>
<b>Production Plant(s)</b> (of the company)	Nordkrogen 12-16 DK-7300 Jelling
<b>Product(s)</b>	Aluminium structure components up to EXC4 acc. to EN 1090-3
<b>Machining process(es)</b>	<b>Thermal cutting, Plasma cutting, Laser cutting</b>
<b>Base material</b> (Material group(s) acc. ISO 15608)	<b>21, 22, 23</b>
<b>Thickness of product(s)</b>	3,5 – 180,0 mm
<b>Responsible Supervisor</b> (Title, Given Name, Family Name, Date of birth, Qualification)	Jesper Iversen, born 11.09.1970
<b>Confirmation</b>	<p>Based on the determinations of the following technical specification the following requirements referring to machining processes were fulfilled:</p> <p>Personnel and manufacturing requirements acc. to</p> <p><b>EN 1090-3: 2008+A1:2011, Chapter 4, 5, 6.1 – 6.3, 6.6-6.8</b></p> <p>Efficient system of factory production control (FPC) acc. to</p> <p><b>EN 1090-1: 2009+A1:2011, Chapter 6.3 and annex B</b></p>
<b>Begin of validity period</b>	<b>01.11.2024</b>
<b>Next current inspection</b> (see reverse side)	<b>01.11.2027</b>
<b>Validity period</b>	This certificate remains valid as long as the above mentioned requirements or the circumstances of production of the production plant(s) did not change substantially.

### Remarks

A CE-marking of components or construction sets can be done by the manufacturer, which is mentioned within the EG-conformity certificate.

### Place/date of issue

Hannover, 04.04.2025



*Bullert*  
Dipl.-Ing. Bullert  
Head of certifying body